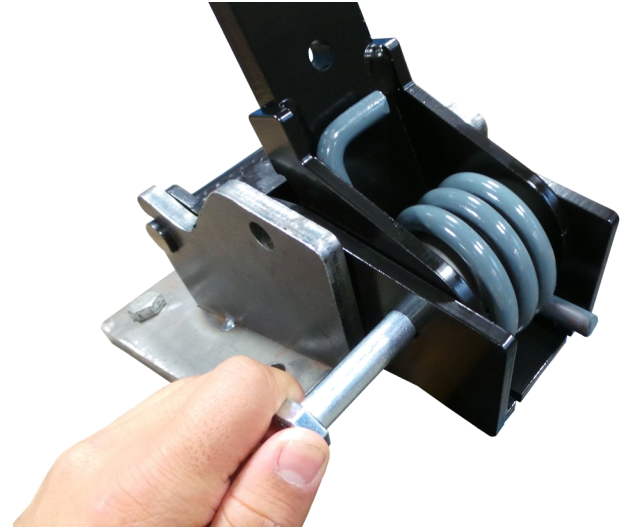


Assemble spring and bushings into 2" bolt-on-arm



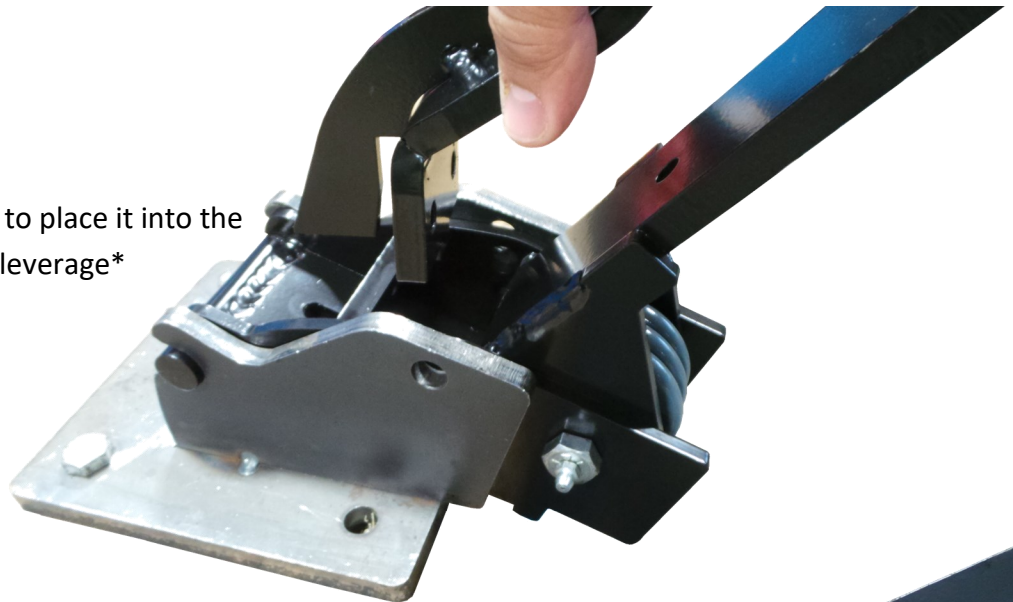
Place bolt-on-arm into 3-Position arm (bracket with 3 holes for height adjustment)

Bolt the 3 position arm and bolt-on-arm together



The easiest way to compress the shoe is to place it into the mount on the corn head and use that for leverage

Compress shoe and insert stop



Keep shoe compressed and bolt stop into 3 position arm

